

REPRINT

Dart Aerospace Ltd.
1270 Aberdeen St
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RB6872882-7B
Job Sheet 183468



Part No: RB6872882-7B

Job Qty: 18 ea

Part Name: Body Column



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6872882 Rev. 5 IPP Rev. A 18.09.17 New issue DP Verify DD

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea		9/24/18	0.00	0.00	Start Up Machining-4		
120	Lathe Conv	18 pcs		9/24/18	0.00	1.80	Lathe Conv-2		
130	QC	18 pcs		9/24/18	0.00	0.00	QC2 Machining-5		
140	QC	18 pcs		9/24/18	0.00	0.00	QC8 Machining-5		
150	QC21-SA	18 Ea		9/24/18	0.00	0.00	QC21		

Part Op
Descriptions: 120 - 1-Machine as per DWG. 2-Debur

145- Packaging 3-2 IA and Stock. etc

21
9-25 OCT 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R0.375	1010-1025 Round Bar .375	7.4988 ft (.4166 ea)	90-Start up Operation	S048817

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R0.375	7	21	0

Part Specifications

Specifications could not be found.



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Plex 10/10/18 3:39 PM dart.villeneuve.jonathan

Container No: S117186



Part: RB6872882-7B

Job No: 183468

Serial No/Batch: S117186

Revision: 5

Inspector:

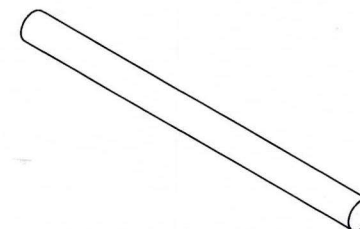
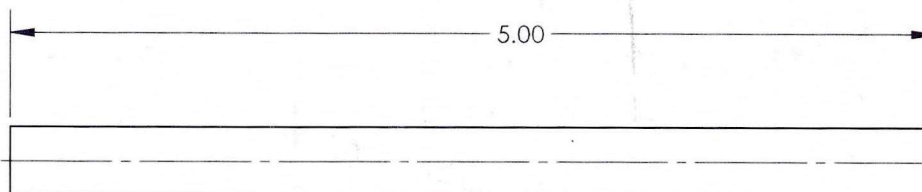
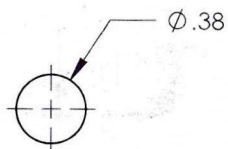
Exp Date:

Instructions:

Date: 10/11/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3A		MOVED P/N -3 TO NEW SHEET 5 OF 8. MOVED P/N -7A & -7B TO NEW SHEET 7 OF 8. REDUCED SCALE P/N -7C, REARRANGED DWG., CH'D TOOL No. FROM 6872882.	4/28/09	RJC	
5	17-0110	-7B CH'D DIM WAS Ø.375 IS Ø.38. CH'D MATERIAL WAS 1018 IS 1018/1020 CR.	5/8/2017	RJC	JAG



(-7B)

BODY COLUMN

DART AEROSPACE	
TITLE PULLER, TURBINE FRONT BEARING	
DWG NO. RB6872882-7B	REV 5
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -7 WELDMENT	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES
CHECKED: DD 05/09/2017	.015 x 45° OR .015R
OPPS APPR: AA 05/10/2017	2. DIMENSIONAL LIMITS APPLY
QA APPR: JL 05/24/2017	AFTER PLATING
APPROVED: JAG 06/02/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	USED ON MODEL
DATE 5/18/2007	ALLISON 250 SERIES
SHEET 9 OF 13	

400-430